Hardware Installation Manual

Tofino® Xenon Security Appliance

Contents

Safety instructions

■ General safety instructions

You operate this device with electricity. The proper and safe operation of this device depends on proper handling during transportation, proper storage and assembly, and conscientious operation and maintenance procedures. Improper use of this device is associated with the risk of personal injury or property damage.

☐ Read this documentation as well as the safety instructions and warnings before connecting any cables.

☐ Never start operation with damaged components.

☐ The device does not contain any service components. If the device is not functioning correctly, or if it is damaged, switch off the voltage supply and return the device to Tofino Security for inspection.

⚠ WARNING

UNCONTROLLED MACHINE ACTIONS

To avoid uncontrolled machine actions caused by data loss, configure all the data transmission devices individually.
Before you start any machine which is controlled via data transmission, be sure to complete the configuration of all data transmission devices.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

■ Qualification requirements for personnel

☐ Only allow qualified personnel to work on the device.

Qualified personnel have the following characteristics:

▶ Qualified personnel are properly trained. Training as well as practical knowledge and experience make up their qualifications. This is the prerequisite for grounding and labeling circuits, devices, and systems in accordance with current standards in safety technology.

▶ Qualified personnel are aware of the dangers that exist in their work.

▶ Qualified personnel are familiar with appropriate measures against these hazards in order to reduce the risk for themselves and others.

▶ Qualified personnel receive training on a regular basis.

■ Intended usage

☐ Use the product only for the application cases described in the Tofino Security product information, including this manual.

☐ Operate the product only according to the technical specifications. See "Technical data" on page 35.

☐ Connect to the product only components suitable for the requirements of the specific application case.

■ National and international safety regulations

Verify that the electrical installation meets local or nationally applicable safety regulations.

■ Grounding the device

Grounding the device is by means of a separate ground connection on the device.

☐ Ground the device before connecting any other cables.

☐ Disconnect the grounding only after disconnecting all other cables.

The overall shield of a connected shielded twisted pair cable is connected to the ground connector on the front panel as a conductor.

■ Working voltage

The working voltage is electrically isolated from the housing.

☐ Connect only a working voltage that corresponds to the type plate of your device.

☐ **Every** time you connect the electrical conductors, make sure that the following requirements are met:

▶ The power supply conforms to overvoltage category I or II.

▶ The voltage supply has an easily accessible disconnecting device (e.g., a switch or a plug). This disconnecting device is clearly identified. So in the case of an emergency, it is clear which disconnecting device belongs to which line.

▶ The electrical wires are voltage-free.

▶ The power supply is Class 2 compliant.

▶ The working voltage inputs are designed for operation with safety extra-low voltage. Connect only SELV circuits with voltage restrictions in line with IEC/EN 60950-1 to the working voltage connections.

▶ Supply with AC voltage:
A fuse is located in the outer conductor of the power supply.
The neutral conductor is on ground potential. Otherwise, a fuse is also located in the neutral conductor.
Regarding the properties of this fuse: See "General technical data" on page 35.

► Supply with DC voltage:
A fuse suitable for DC voltage is located in the plus conductor of the power supply.
The minus conductor is on ground potential. Otherwise, a fuse is also located in the minus conductor.
Regarding the properties of this fuse: See "General technical data" on page 35.

► The wire diameter of the power supply cable is at least 1 mm² (North America: AWG16) on the working voltage input.

► The cross-section of the protective conductor is the same size as or bigger than the cross-section of the power supply cables.

► The power supply cables used are permitted for the temperature range required by the application case.

► Relevant for North America:
Use 60/75 or 75 °C copper (Cu) wire only.

☐ Internal fuses are triggered solely in the case of a detected error in the device. In case of damage or malfunction of the device, turn off the working voltage and return the device to the plant for inspection.

■ Input/output interfaces

Every time you connect the electrical conductors, make sure that the following requirements are met:

► The electrical wires are voltage-free.

► The connected voltage is limited by a current limitation device or a fuse.
Observe the electrical threshold values for the signal contact.
See "General technical data" on page 35.
Observe the electrical threshold values for the digital input.
See "Digital input" on page 37.

■ Installation site requirements

☐ Verify that there is at least 4 in (10 cm) of space above and below the device.

☐ Verify that there is at least 0.8 in (2 cm) of space on the right and left sides of the device.

☐ Install the device in a fire protected enclosure according to EN 60950-1.

■ Housing

Only technicians authorized by the manufacturer are permitted to open the housing.

- ☐ Never insert pointed objects (narrow screwdrivers, wires, etc.) into the device or into the connection terminals for electric conductors. Do not touch the connection terminals.
- ☐ Keep the ventilation slits free to ensure good air circulation.
- ☐ Install the device in the vertical position.
- ☐ At ambient temperatures > 140 °F (60 °C):
  The surfaces of the device housing may become hot. Avoid touching the device while it is operating.

■ LED or laser components

LED or LASER components according to IEC 60825-1 (2007):
CLASS 1 LASER PRODUCT
CLASS 1 LED PRODUCT

■ CE marking

The labeled devices comply with the regulations contained in the following European directive(s):

2004/108/EC (EMC)
Directive of the European Parliament and the council for standardizing the regulations of member states with regard to electromagnetic compatibility.

2011/65/EU (RoHS)
Directive of the European Parliament and of the Council on the restriction of the use of certain hazardous substances in electrical and electronic equipment.

In accordance with the above-named EU directive(s), the EU conformity declaration will be at the disposal of the relevant authorities at the following address:

Tofino Security, a division of Belden Canada Inc.
Stuttgarter Str. 45-51
72654 Neckartenzlingen
Germany
Tel.: +49 1805 141538

The device can be used in the industrial sector.
- ▶ Interference immunity: EN 61000-6-2
- ▶ Emitted interference: EN 55022

You find more information on technical and industry standards here:
"Technical data" on page 35

Warning! This is a class A device. This device can cause interference in living areas, and in this case the operator may be required to take appropriate measures.

Note: The assembly guidelines provided in these instructions must be strictly adhered to in order to observe the EMC threshold values.

■ **Relevant for use in North America**
  ☐ Use this device solely in Class 2 Circuits.

■ **Relevant for use in Ex Zone 2 according to ATEX 95 (European directive 94/9/EC)**

In Ex Zone 2, only the devices with a corresponding label may be operated.

■ **FCC note**

This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference; (2) this device must accept any interference received, including interference that may cause undesired operation.
Appropriate testing has established that this device fulfills the requirements of a class A digital device in line with part 15 of the FCC regulations.
These requirements are designed to provide sufficient protection against interference when the device is being used in a business environment. The device creates and uses high frequencies and can also radiate high frequencies, and if it is not installed and used in accordance with this operating manual, it can cause radio transmission interference. The use of this device in a living area can also cause interference, and in this case the user is obliged to cover the costs of removing the interference.

■ **Recycling note**

After usage, this device must be disposed of properly as electronic waste, in accordance with the current disposal regulations of your county, state, and country.

About this manual

This manual contains a device description, safety instructions, a description of the display, and the other information that you need to install the device. The following manuals are available as PDF files on the CD/DVD supplied:

▶ Installation user manual
▶ Tofino Configurator software user manual

The Tofino Configurator software coordinates configuration, management, and auditing of all Tofino Xenon Security Appliance devices from one workstation. The software provides you with the following capabilities:

▶ Intuitive Windows-based graphical user interface
▶ Transfer of the configuration data from the application directly to the Tofino Xenon Security Appliance devices in the field
▶ Simple verification of the configuration of Tofino Xenon Security Appliance devices over the network
▶ Predefined templates for more than 125 IT and industrial communication protocols
▶ Asset templates for quick and efficient creation of your plant's assets
▶ Flexible security controls to tailor project access to meet your needs

Key

The symbols used in this manual have the following meanings:

▶	Listing
☐	Work step
■	Subheading

1   Description

1.1   General description

The Tofino Industrial Security Solution is a distributed system that quickly and cost-effectively implements cyber security protection within your control network. This package for helping secure industrial control systems consists of three core components:

▶ Tofino Xenon Security Appliance (Tofino SA)
Industrially hardened devices that are installed between control system zones or in front of individual and/or clusters of controllers, computers, and other ICS/SCADA equipment.

▶ Tofino Loadable Security Modules (LSMs)
A variety of software plug-ins that let you customize the security features of each Tofino SA. These software modules help provide security services, such as Firewall and Event Logger.

▶ Tofino Configurator
A Windows-based management system for the configuration of each Tofino SA.

This manual focuses on the installation and setup of the first of these three components: the Tofino Xenon Security Appliance.

You can use the Tofino SA devices everywhere that security-sensitive equipment or zones require a network connection. These devices can act as the link between control zones and networks that have different security needs and capabilities. For example, a Tofino SA can be placed between a primary control zone and a safety system zone, or between a PLC network and an HMI network. Tofino SA devices can also be used to help protect vulnerable devices, such as legacy controllers and computers running older operating systems, from cyber and network events.

For each Tofino SA, you can choose from a wide range of variants when ordering. These include:

▶ Loadable Security Modules (i.e., software modules)
▶ Types of network media (i.e., twisted pair versus fiber)
▶ Temperature range
▶ Certifications

The security functions are installed as Loadable Security Modules (LSMs). These LSMs can be pre-installed at the factory, or purchased and added later. The following LSMs are currently available:

▶ Tofino Firewall LSM (included by default in all options)
▶ Tofino Event Logger LSM (included by default in all options)
▶ Tofino NetConnect LSM
▶ Tofino Modbus TCP Enforcer LSM
▶ Tofino OPC Classic Enforcer LSM
▶ Tofino EtherNet/IP Enforcer LSM

Additional LSMs are being developed continuously. If you need an LSM that is not in this list, please contact your sales representative.

You administer the Tofino SA devices using the Tofino Configurator software. This software allows you to configure all of your Tofino SA devices from one workstation. You can quickly create a model of your entire control system by scanning IP ranges to discover Tofino SA devices already installed on your network (this requires the NetConnect LSM). Visual editing tools help you create, edit, and test your Tofino configuration.

Tofino SA devices are designed for the special requirements of industrial automation. They meet the relevant industry standards, provide very high operational reliability, even under extreme conditions, and offer long-term reliability and flexibility.

This product provides you with a large range of functions and industrially focused features, which this and other manuals explain. You can find these documents as PDF files on the enclosed CD/DVD or you can download them at:
▶ www.tofinosecurity.com/support

1.2   Device name and product code

The device name corresponds to the product code. The product code is made up of characteristics with defined positions. The characteristic values stand for specific product properties.

Item	Product characteristic	Characteristic value	Description
1 ... 8	Device	TofinoXe	2 port router
9	–		
10 ... 11	Number: Fast Ethernet ports	02	2 × Fast Ethernet ports

Table 1:   Device name and product code

Tofino Xenon Security Appliance Tofino SA
Release 01 05/2014

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Item	Product characteristic	Characteristic value	Description	
12 ... 13	Number: Gigabit Ethernet ports	00	0 × Gigabit Ethernet ports	
14 ... 15	Ethernet port 1 NET 1	T1	1 × RJ45 socket for 10/100 Mbit/s twisted pair port	
		M2	1 × DSC multimode socket for 100 Mbit/s F/O port	
16 ... 17	Ethernet port 2 NET 2	T1	1 × RJ45 socket for 10/100 Mbit/s twisted pair port	
		M2	1 × DSC multimode socket for 100 Mbit/s F/O port	
18	Temperature range	E	Extended with conformal coating	−40 °F ... +158 °F (−40 °C ... +70 °C)
		S	Standard	+32 °F ... +140 °F (0 °C ... +60 °C)
		T	Extended	−40 °F ... +158 °F (−40 °C ... +70 °C)
19 ... 20	Operating voltage	DD	2 voltage inputs for redundant voltage supply	
			Rated voltage range DC 12 V ... 48 V	
			Nominal voltage AC 24 V	
21 ... 22	Certificates and declarations		**Note:** You will find detailed information on the certificates and declarations applying to your device in a separate overview. See table 3 on page 16.	
23 ... 26	Software packages		**Note:** You will find detailed information on the software packages applying to your device in a separate overview. See table 4 on page 17.	
27 ... 28	Customization	TA	Tofino standard	
29	Software configuration	T	Tofino standard configuration	
30 ... 34	Software version	02.0.	Software version 02.0	
		XX.X.	Current software version	
35 ... 36	Bug fix	01	Bugfix version 01	
		XX	Current bugfix version	

Table 1:   Device name and product code

	Item	Product characteristic	Description
TofinoXe 1 ... 8		Device	2 port router
— 9		–	
02 10 ... 11		Number: Fast Ethernet ports	2 × Fast Ethernet ports
00 12 ... 13		Number: Gigabit Ethernet ports	0 × Gigabit Ethernet ports
T1 14 ... 15		Ethernet port 1 NET 1	1 × RJ45 socket for 10/100 Mbit/s twisted pair port
T1 16 ... 17		Ethernet port 2 NET 2	1 × RJ45 socket for 10/100 Mbit/s twisted pair port
E 18		Temperature range	Extended with conformal coating −40 °F ... +158 °F (−40 °C ... +70 °C)
DD 19 ... 20		Operating voltage	2 voltage inputs for redundant voltage supply
			Rated voltage range DC 12 V ... 48 V
			Nominal voltage AC 24 V
Z9 21 ... 22		Certificates and declarations	Standard applications ▶ CE ▶ EN 60950-1 ▶ EN 61131-2 ▶ FCC
000F 23 ... 26		Preloaded Software Modules	▶ FW (Firewall including Event Logger) ▶ NC (NetConnect) ▶ MB (Modbus TCP Enforcer) ▶ OPC (OPC Classic Enforcer)
HH 27 ... 28		Customization	Tofino standard
E 29		Software configuration	Tofino standard configuration
XX.X.X 30 ... 34		Software version	Current software version
XX 35 ... 36		Bug fix	Current bugfix version

Table 2:   Sample product code (left column):

Application case	Certificates and declarations	Characteristic value														
		T9	TY	U9	UT	UY	UX	V9	VT	VU	VY	W9	WX	X9	Y9	Z9
Standard applications	CE	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
	EN 60950-1	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
	EN 61131-2	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
	FCC	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
	UL 508		X		X	X	X		X	X	X		X	X	X	
Oil and gas applications	ATEX Zone 2											X	X			
	ISA 12.12.01 – Class I, Div. 2						X						X	X		
Substation applications	IEC 61850-3							X	X	X	X					
	IEEE 1613							X	X	X	X					
Railway applications (trackside)	EN 50121-4	X	X		X				X							

Table 3: Assignment: application cases, certificates and declarations, characteristic values

Loadable Security Modules (LSMs)	Characteristic value																
	0001	0002	0003	0005	0007	0009	000B	000D	000F	000H	000K	000N	000Q	000S	000V	000X	000Z
Firewall (FW)[a]	X		X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
NetConnect (NC)		X	X		X		X		X		X		X		X		X
Modbus TCP Enforcer (MB)				X	X		X	X				X	X			X	X
OPC Classic Enforcer (OPC)						X	X	X	X					X	X	X	X
EtherNet/IP Enforcer (EIP)										X	X	X	X	X	X	X	X

Table 4:   Combination options of the Tofino SA software modules

a.   Includes Event Logger LSM

1.3 Combination options

Item	1 ... 8	9	10 ... 11	12 ... 13	14 ... 15	16 ... 17	18	19 ... 20	21 ... 22	23 ... 26	27 ... 28	29	30 ... 34	35 ... 36
Product characteristic	Device		Number: Fast Ethernet ports	Number: Gigabit Ethernet ports	Ethernet port 1	Ethernet port 2	Temperature range	Operating voltage	Certificates and declarations	Software packages	Customization	Software configuration	Software version	Bug fix
Attribute values	TofinoXe	–	02	00	T1; M2	T1; M2	E; S; T	DD	T9; TY; U9; UY; UX; UT; V9; VY; VU; VT; W9; WX; X9; Y9; Z9	0001 0002 0003 0005 0007 0009 000B 000D 000F 000H 000K 000N 000Q 000S 000V 000X 000Z	TA	T	02.0.; XX.X.	01; XX

Table 5: Combination options of the Tofino SA device variants

1.4 Device view
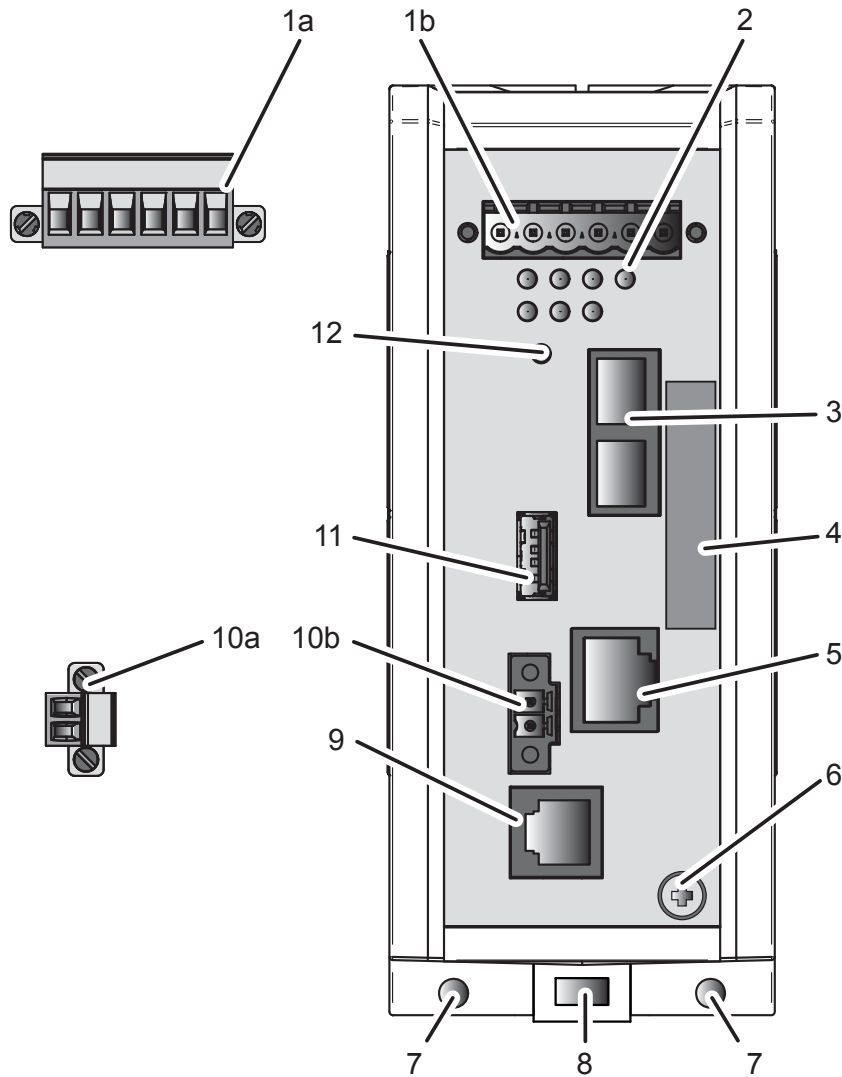
1a	6 pin, screwable terminal block for redundant supply voltage and signal contact	
1b	Terminal block connection	
2	LED display elements	
3	Ethernet port 1 NET 1	
	alternatively, depending on device variant	RJ45 socket for 10/100 Mbit/s twisted pair port
		DSC multimode socket for 100 Mbit/s F/O port
4	Tofino ID	
5	Ethernet port 2 NET 2	
	alternatively, depending on device variant	RJ45 socket for 10/100 Mbit/s twisted pair port
		DSC multimode socket for 100 Mbit/s F/O port
6	Grounding screw	
7	Hole for mounting using a wall mounting plate	
8	Locking gate for removing the device	

Table 6:   Front view (using the example TofinoXe-0200M2T1...........)

9	V.24 interface
	The V.24 interface is **not** active in this version of the firmware.
10a	2 pin, screwable terminal block for digital input
10b	Terminal block connection
11	USB interface
12	Save/Load/Reset button

Table 6:   Front view (using the example TofinoXe-0200M2T1...........)

1.5   Power supply

A 6-pin, screwable terminal block is available for the redundant supply to the device.

For further information see: "Working voltage" on page 6.

1.6   Ethernet ports

1.6.1   10/100 Mbit/s twisted pair port

The 10/100 Mbit/s twisted pair port offers you the ability to connect network components according to the IEEE 802.3 10BASE-T/100BASE-TX standard. This port supports:
► Autocrossing (if autonegotiation is activated)
► Autonegotiation
► Autopolarity
► 10 Mbit/s half-duplex mode, 10 Mbit/s full duplex mode
► 100 Mbit/s half-duplex mode, 100 Mbit/s full duplex mode
Delivery state: autonegotiation active
The socket housing is electrically connected with the front panel.
The pin assignment corresponds to MDI-X.

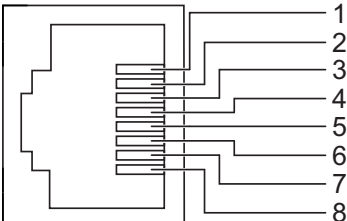| Pin	Function	
1	RD+	Receive path
2	RD−	Receive path
3	TD+	Transmission path
6	TD−	Transmission path
4,5,7,8	—	

Table 7:   Pin assignment of the 10/100 Mbit/ twisted pair port, RJ-45 socket, MDI-X mode

1.6.2   100 Mbit/s F/O port

The 100 Mbit/s F/O port offers you the ability to connect network components according to the IEEE 802.3 100BASE-FX standard.
This port supports:
▶ Full or half duplex mode
Default setting: Full duplex

1.7   Display elements

After the operating voltage is set up, the software starts and initializes itself. Afterwards, the device performs a self-test.
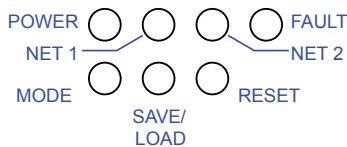
1.7.1   Device state

These LEDs provide information about conditions which affect the operation of the whole device.

LED	Display	Color	Activity	Meaning
POWER	Working voltage	—	None	Working voltage is too low
		Yellow	Lights up	Working voltage is 12 V
		Green	Lights up	Working voltage is 24 V
NET 1 and NET 2	Link status	—	None	Device detects an invalid or missing link
		Green	Lights up	Device detects a valid link
			Flashes 3 times a period	Port is switched off
		Yellow	Flashing	Device is transmitting and/or receiving data
FAULT	System and USB save/load errors	Red	None	The signal contact is closed - it is **not** reporting any detected errors.
			Very short flashing in cycles of 0.5 s	A detected USB load or save error occurred. See table 8 on page 22.
MODE	Network mode	Green	None	The device is in Passive mode.
			Lights up	The device is in operational mode.
			Long flashing	The device is in test mode.
SAVE/ LOAD	Preparation Saving process	Green	Lights up (5 s)	The saving of the device diagnostic or log files to the USB storage device is about to begin.
	Preparation Loading process	Yellow	Lights up (5 s)	The load of the configuration files from the USB storage device is about to begin.

LED	Display	Color	Activity	Meaning
RESET	Preparation Reset process	Yellow	Lights up (5 s)	The reset of the device to the factory defaults is about to begin.
MODE RESET	Execution Saving process	Green	Flashing alternately in left to right sequence	The device saves the diagnostic files or log files on the USB device.
	Execution Loading process	Yellow	Flashing alternately in right to left sequence	The device loads the configuration files from the USB device.
MODE SAVE/ LOAD RESET FAULT	Execution Reset process		Flashing simultaneously	The reset of the device to the factory defaults is in progress.

1.8   Management interfaces

1.8.1   V.24 interface

The V.24 interface is **not** active in this version of the firmware.

1.8.2   USB interface

This interface offers you the ability to connect a USB storage device. This storage device is used for saving/loading the configuration and diagnostic functions, and for upgrading the software.

The USB interface has the following properties:
▶ Supports the USB master mode
▶ Supports USB 2.0 formatted as FAT or FAT32 (data rate max. 12 MBit/s)
▶ Connectors: type A
▶ Supplies current of max. 500 mA
▶ Voltage not potential-separated
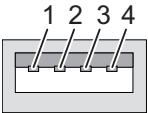
Figure	Pin	Operation
1 2 3 4	1	VCC (VBus)
	2	− Data
	3	+ Data
	4	Ground (GND)

Table 8:   Pin assignment of the USB interface

1.9 Input/output interfaces

1.9.1 Signal contact (Digital output)

The signal contact is a potential-free relay contact.
The device allows you to perform remote diagnosis via the signal contact. In the process, the device signals events such as a line interruption. When an event occurs, the device opens the relay contact and interrupts the circuit.

For further information see: "Signal contact (optional)" on page 27.

1.9.2 Digital input

For further information see: "Wiring the digital input (optional)" on page 28.

2   Installation

Before installing and starting up the device, read the safety instructions.
See "Safety instructions" on page 5.

2.1   Overview

The devices have been developed for practical application in a harsh industrial environment.
On delivery, the device is ready for operation.

The following steps should be performed to install and configure a device:
▶ Unpacking and checking the content of the package
▶ Installing and grounding the device
▶ Connecting the power supply and signal lines
▶ Wiring the digital input (optional)
▶ Operating the device
▶ Connecting data cables

2.2   Unpacking and checking the content of the package

☐ Check whether the package includes all items named in the section "Scope of delivery" on page 41.
☐ Check the individual parts for transport damage.

2.3   Installing and grounding the device

⚠ WARNING
FIRE HAZARD
Install the device in a fire protected enclosure according to EN 60950-1.
Failure to follow these instructions can result in death, serious injury, or equipment damage.

2.3.1 Installing the device onto the DIN rail

☐ Verify that there is at least 4 in (10 cm) of space above and below the device.

☐ Verify that there is at least 0.8 in (2 cm) of space on the right and left sides of the device.

To mount the device onto a horizontally mounted 35 mm DIN rail according to DIN EN 60715, proceed as follows:

☐ Slide the upper snap-in guide of the device into the DIN rail.

☐ Pull down the locking gate using a screwdriver and press the lower part of the device against the DIN rail.

☐ Snap in the device by releasing the locking gate.
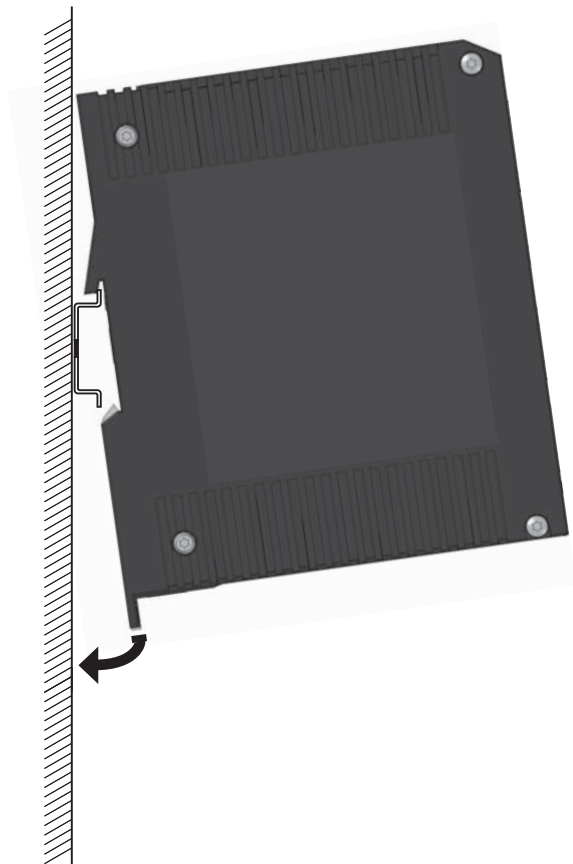
2.3.2 Mounting on a vertical flat surface

You have the option of attaching the device to a vertical flat surface. This requires a wall mounting plate, which you purchase as a separate accessory.

The wall mounting plate comes without mounting hardware.

☐ Obtain mounting hardware which is suitable for your requirements.

The wall mounting plate includes instructions that take you through the mounting procedure.

☐ Follow the mounting instructions enclosed with the accessory.

2.3.3   Grounding the device

┌──┐
│   ⚠ **WARNING**   │
├──┤
│ **ELECTRIC SHOCK**   │
│   │
│ Ground the device before connecting any other cables.   │
│   │
│ **Failure to follow these instructions can result in death,   │
│ serious injury, or equipment damage.**   │
└──┘

The device has a functional ground connection.
The device is grounded via the separate ground screw.
☐ Ground the device via the ground screw.

2.4   Connecting the terminal blocks

┌──┐
│   ⚠ **WARNING**   │
├──┤
│ **ELECTRIC SHOCK**   │
│   │
│ Never insert pointed objects (narrow screwdrivers, wires, etc.)│
│ into the device or into the connection terminals for electric │
│ conductors. Do not touch the connection terminals.   │
│   │
│ Start connecting the electrical wires after **all** the safety │
│ requirements are fulfilled.   │
│ See "Working voltage" on page 6.   │
│ See "Input/output interfaces" on page 7.   │
│   │
│ **Failure to follow these instructions can result in death,   │
│ serious injury, or equipment damage.**   │
└──┘

2.4.1 Connecting the power supply and signal lines

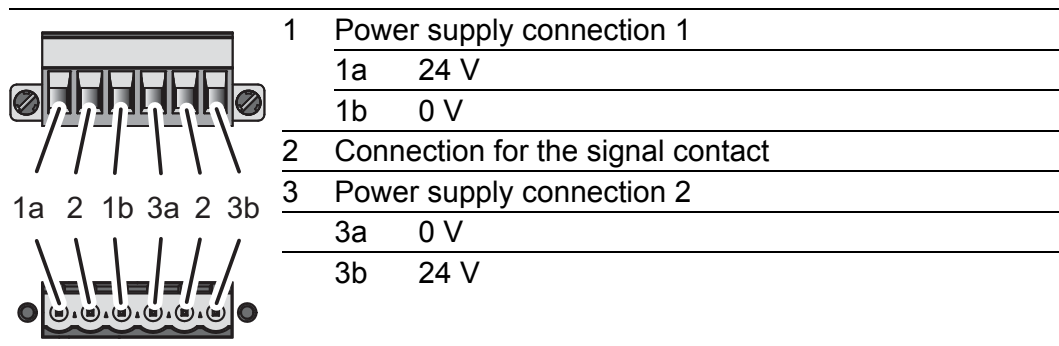|		
1	Power supply connection 1	
	1a	24 V
	1b	0 V
2	Connection for the signal contact	
3	Power supply connection 2	
	3a	0 V
	3b	24 V

Table 9: Pin assignment: 6 pin, screwable terminal block (on the top), connection to the device (at the bottom)

■ **Working voltage**
The working voltage can be connected redundantly. Both inputs are uncoupled. There is no distributed load. With redundant supply, the power supply unit with the higher output voltage supplies the device on its own. The working voltage is electrically isolated from the housing.

Type of the voltages that can be connected	Specification of the working voltage	Pin assignment on the device	
DC voltage	Rated voltage range DC 12 V ... 48 V Voltage range DC incl. maximum tolerances 9.6 V ... 60 V	24 V	Plus terminal of the working voltage
		0 V	Minus terminal of the working voltage
AC voltage	Nominal voltage AC 24 V Voltage range AC incl. maximum tolerances 18 V ... 30 V	24 V	Outer conductor
		0 V	Neutral conductor

Table 10: Type and specification of the working voltage, pin assignment on the device

☐ Remove the power connector from the device.
☐ Connect the wires according to the pin assignment on the device with the clamps.
☐ Fasten the wires connected by tightening the terminal screws.

■ **Signal contact (optional)**
☐ Connect the wires according to the pin assignment on the device with the clamps.
☐ Fasten the wires connected by tightening the terminal screws.
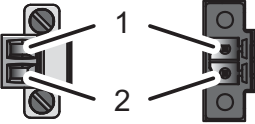
2.4.2 Wiring the digital input (optional)

Pin	Signal, terminal	Function
1	DI (+)	Signal input
2	DI (−)	Reference potential

Table 11: Pin assignment: 2 pin, screwable terminal block (on the left), connection to the device (to the right)

☐ Remove the power connector from the device.
☐ Connect the wires according to the pin assignment on the device with the clamps.
☐ Fasten the wires connected by tightening the terminal screws.

2.5 Operating the device

⚠ WARNING

ELECTRIC SHOCK

Connect only a working voltage that corresponds to the type plate of your device.

Failure to follow these instructions can result in death, serious injury, or equipment damage.

Note: The torque for tightening the working voltage terminal block on the device is 4.5 lb-in (0.51 Nm).
The torque for tightening the terminal block on the digital input of the device is 3 lb-in (0.34 Nm).

☐ Mount the terminal block for the operating voltage and the signal contact using screws.
☐ Enable the working voltage.

2.6 Connecting data cables

Note: In general, adhere to the following recommendations for data cable connections in environments with high electrical interference levels:
☐ Keep the length of the data cables as short as possible.
☐ Use optical data cables for the data transmission between the buildings.
☐ When using copper cables, provide a sufficient gap between the power supply cables and the data cables. Ideally, install the cables in separate cable channels.
☐ Use shielded cables.

Note: Verify that you connect only optical ports with the same optical transmission properties with each other.

For further information see "10/100 Mbit/s twisted pair port" on page 20.

For further information see "100 Mbit/s F/O port" on page 21.

☐ Connect the device via the NET 1 port to the internal network or the local computer that you want to help protect.
☐ Connect the device via the NET 2 port to the external network, such as the Internet. This network is used to set up the connections to the external device or external network.

3   Configuration

3.1   Basic setup

You configure the device using the Tofino Configurator software supplied at no charge with every device purchased.

Using this software you can configure the Tofino SA in 2 ways:

▶ use an encrypted USB storage device

▶ discover and configure Tofino SA devices over the network (requires the NetConnect LSM to be loaded in the device)

Regardless of the configuration method used, an IP address is **not** required for setup. However, when using the network method, both network interfaces must be connected and the computer running the Tofino Configurator software must be able to communicate to an IP device on the opposite interface. For example, if the Tofino Configurator computer is on NET 1 then another device should be connected in some way on the NET 2 port and the two devices should be able to ping each other.

You will find further information on discovering, configuring, and managing the Tofino Xenon Security Appliance in the Tofino Configurator User Manual.

■ **Default settings**

▶ Optical 100 Mbit/s ports: 100 Mbit/s full duplex
   Twisted pair ports: autonegotiation

▶ Device mode:
   Passive mode and passing all traffic

3.1.1   USB interface

The USB port has an interface for the local connection of a USB storage device. It is used for saving/loading the configuration, transferring event logs, and updating the firmware and licenses.

■ **USB Save**

Perform a USB Save on the Tofino SA to save event log and diagnostic information from the hardware to a USB storage device.

☐ Power on the Tofino SA for at least one minute.

☐ Insert the USB storage device into the USB port.

☐ Press the Save/Load/Reset button once.

The SAVE/LOAD LED will illuminate in green. After a few seconds the MODE, SAVE/LOAD, and RESET LEDs will flash in green in a left to right sequence to indicate the USB Save is in progress.
☐ When the flashing sequence stops, remove the USB storage device. If the save was successful the LEDs will revert to the state they were in prior to the save action.

■ **USB Load**

Perform a USB Load to transfer configuration files and firmware updates stored on a USB storage device to the Tofino SA.
☐ Power on the Tofino SA for at least one minute.
☐ Insert the USB storage device containing the prepared files into the USB port.
☐ Press the Save/Load/Reset button twice.
The SAVE/LOAD LED will illuminate in yellow. After a few seconds the MODE, SAVE/LOAD, and RESET LEDs will flash in yellow in a right to left sequence to indicate the USB Load is in progress.
☐ When the flashing sequence stops, remove the USB storage device. If the load was successful the FAULT LED will be off.

■ **FAULT LED**

The FAULT LED flashes during the USB save and load sequences to convey specific messages. See the following table to interpret this activity.

No. of flashes	During save sequence	During load sequence
1	---	The USB port is disabled. In the Tofino Configurator, check the Communications setting on the Tofino SA General page. The method of communication should be "USB Only" or "Both USB and Network".
2	No USB memory device is connected to the USB connection, or the file system of the memory device is not formatted as FAT or FAT32.	No USB memory device is connected to the USB connection, or the file system of the memory device is not formatted as FAT or FAT32.
3	The device was unable to create any diagnostic files. Please contact technical support.	The files on the USB memory device are invalid.
4	The device was unable to encrypt the diagnostic files. Please contact technical support.	The device was unable to encrypt the configuration files. The files were possibly damaged during the copying operation. Repeat the copying operation. If the condition persists, contact technical support.
5	The device was unable to copy the encrypted diagnostic files to the USB memory device. It is possible that the memory device is full.	The device was unable to load the files. It is possible that the files were damaged during the copying operation. Repeat the copying operation. If the condition persists, contact technical support.

Table 12: FAULT LED diagnostics for USB Save and Load

No. of flashes	During save sequence	During load sequence
6	The device was unable to deactivate the USB connection. Please contact technical support.	The device was unable to deactivate the USB connection. Please contact technical support.
7	The file system of the device does not have enough memory capacity to save the files temporarily before they are copied to the USB memory device. Please contact technical support.	---

Table 12: FAULT LED diagnostics for USB Save and Load

3.2   Operating Modes

This device works in one of three operating modes:
► Passive mode
► Test mode
► Operational mode

Mode	Description	LED	Color	Activity
Passive mode	This is the mode of the device on delivery. All security functionality is turned off and the device is listening for initialization commands. The device has been preconfigured so that all Ethernet traffic in both directions is permitted. This is so that the installation of the device will not interrupt or impact process operations.	MODE	---	None
Test Mode	In Test mode the device does not impact network traffic in any way, but generates alarm messages for any traffic that would have been blocked if the device was in Operational mode. This is used to test that the device is correctly configured before it is used to filter control system traffic.	MODE	Green	Flashing
Operational Mode	In Operational mode the device is fully operational, processes all traffic, and will block any messages not specifically permitted by firewall rules.	MODE	Green	Solid

Table 13: Network modes

4 Maintenance and service

▶ When designing this device, Tofino Security largely avoided using high-wear parts. The parts subject to wear and tear are dimensioned to last longer than the lifetime of the product when it is operated normally. Operate this device according to the specifications.

▶ Relays are subject to natural wear. This wear depends on the frequency of the switching operations. Check the resistance of the closed relay contacts and the switching function depending on the frequency of the switching operations.

▶ Tofino Security is continually working on improving and developing its software. Check regularly whether there is an updated version of the software that provides you with additional benefits. You find software information and downloads on the Tofino Security product pages (www.tofinosecurity.com/support).

▶ Depending on the degree of pollution in the operating environment, check at regular intervals that the ventilation slots in the device are not obstructed.

5   Disassembly

> ### ⚠ WARNING
>
> **ELECTRIC SHOCK**
>
> Disconnect the grounding only after disconnecting all other cables.
>
> **Failure to follow these instructions can result in death, serious injury, or equipment damage.**

☐ Disconnect the data cables.
☐ Disable the working voltage.
☐ Disconnect the terminal blocks.
☐ Disconnect the grounding.

To remove the device from the DIN rail, you proceed as follows:
☐ Insert a screwdriver horizontally below the housing into the locking gate.
☐ Pull the locking gate down without tilting the screwdriver.
☐ Lift the bottom of the device away from the DIN rail.
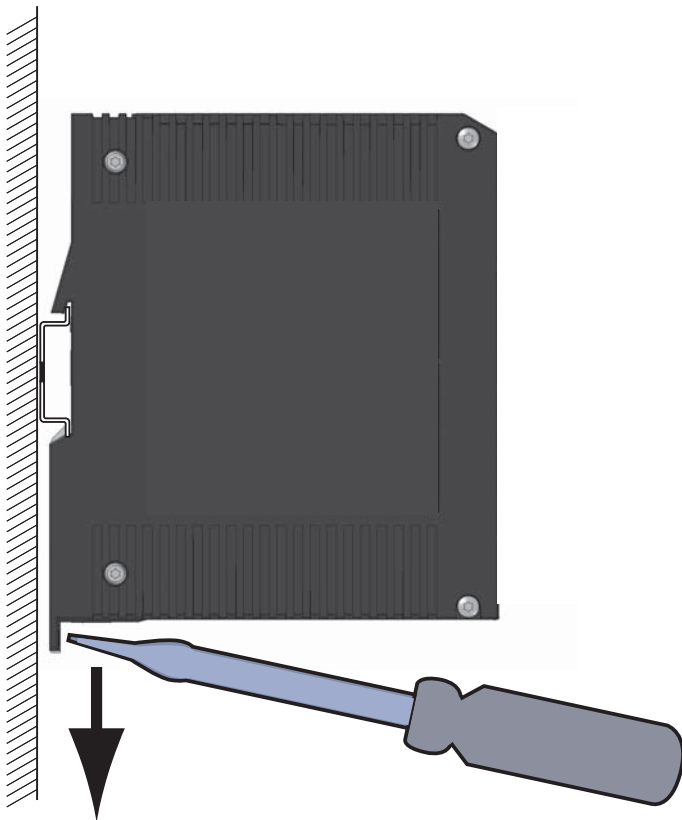
6 Technical data

■ General technical data

Dimensions W × H × D	See "Dimension drawings" on page 37.	
Weight	660 g	
Power supply	▶ 2 voltage inputs for redundant voltage supply ▶ Safety extra-low voltage (SELV), redundant inputs disconnected	
	Nominal voltage AC	24 V, Class 2
	Voltage range AC incl. maximum tolerances	18 V ... 30 V, Class 2
	Rated voltage range DC	12 V ... 48 V, Class 2
	Voltage range DC incl. maximum tolerances	9.6 V ... 60 V, Class 2
	Connection type	6 pin, screwable terminal block for redundant supply voltage and signal contact
	Power failure bypass	> 10 ms at 20.4 V DC or AC > 2 ms at 10.2 V DC
	Overload current protection at input	Non-replaceable fuse
	Back-up fuse for each voltage input when supply is via 2 inputs	Nominal value at 48 V 1 A
		Nominal value at 24 V 1 A ... 2 A
		Nominal value at 12 V 1 A ... 2.5 A
		Characteristic: slow blow
	Back-up fuse when using 1 voltage input [a]	Nominal value at 48 V 1 A ... 2 A
		Nominal value at 24 V 1 A ... 4 A
		Nominal value at 12 V 1 A ... 5 A
		Characteristic: slow blow
	Peak inrush current	< 14 A
Climatic conditions during operation	Ambient air temperature[b]	Devices with operating temperature characteristic value S (standard): +32 °F ... +140 °F (0 °C ... +60 °C)
		Devices with operating temperature characteristic value E and T (extended): −40 °F ... +158 °F (−40 °C ... +70 °C)
	Maximum inner temperature of device (guideline)	Devices with operating temperature characteristic value S (standard): 176 °F (80 °C)
		Devices with operating temperature characteristic value E and T (extended): 194 °F (90 °C)
	Humidity	10%...90% (non-condensing)
	Air pressure	minimum 795 hPa (+9842 ft; +2000 m) maximum 1060 hPa (−1312 ft; −400 m)

Climatic conditions during storage	Ambient air temperature[c]	−40 ºF ... +185 ºF (−40 ºC ... +85 ºC)
	Humidity	10%...90% (non-condensing)
	Air pressure	minimum 700 hPa (+9842 ft; +3000 m) maximum 1060 hPa (−1312 ft; −400 m)
Signal contact FAULT	Switching current	max. 1 A, SELV
	Switching voltage	max. 60 V DC, SELV
		Relevant for North America: max. 30 V DC, Class 2, resistive load
Pollution degree		2
Protection classes	Laser protection	Class 1 in compliance with IEC 60825-1
	Degree of protection	IP20

a. As an alternative to the back-up fuse is possible:
   Voltage supply according to Class 2 or EN 60950-1 Limited Power Source
b. Temperature of the ambient air at a distance of 2 inches (5 cm) from the device
c. Temperature of the ambient air at a distance of 2 inches (5 cm) from the device

■ Digital input

Maximum permitted input voltage range	−32 V DC … +32 V DC
Nominal input voltage	+24 V DC
Input voltage, low level, status "0"	-0.3 V DC … +5.0 V DC
Input voltage, high level, status "1"	+11 V DC … +30 V DC
Maximum input current at 24 V input voltage	15 mA
Input characteristic according to IEC 61131-2 (current-consuming)	Type 3

Note: For the pin assignment see .
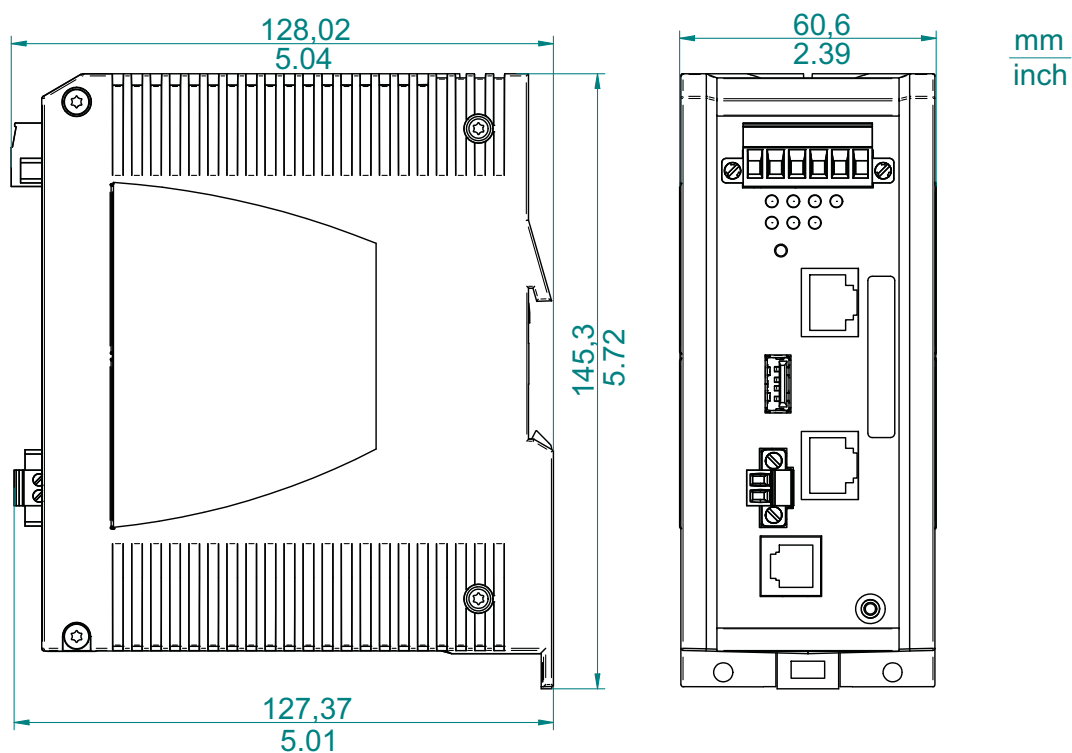
■ Dimension drawings

Figure 1:   Dimensions

■ EMC and immunity

Note: You will find detailed information on the certificates and declarations applying to your device in a separate overview.

Stability		Standard applications	Navy applications	Railway applications	Substation applications
IEC 60068-2-6, test Fc	Vibration	5 Hz ... 8.4 Hz with 0.14 in. (3.5 mm) amplitude	2 Hz ... 13.2 Hz with 0.04 in. (1 mm) amplitude	—	2 Hz ... 9 Hz with 0.12 in. (3 mm) amplitude
		—	—	—	—
		8.4 Hz ... 150 Hz with 0.04 oz (1 g)	13.2 Hz ... 100 Hz with 0.03 oz (0.7 g)	—	9 Hz ... 200 Hz with 0.04 oz (1 g)
		—	—	—	—
		—	—	—	200 Hz ... 500 Hz with 0.05 oz (1.5 g)
IEC 60068-2-27, test Ea	Shock	0.53 oz (15 g) at 11 ms		—	0.53 oz (10 g) at 11 ms

EMC interference emission		Standard applications	Navy applications	Railway applications (trackside)	Substation applications
Radiated emission					
EN 55022		Class A	Class A	Class A	Class A
FCC 47 CFR Part 15		Class A	Class A	Class A	Class A
EN 61000-6-4		Fulfilled	Fulfilled	Fulfilled	Fulfilled
Conducted emission					
EN 55022	AC and DC supply connections	Class A	Class A	Class A	Class A
FCC 47 CFR Part 15	AC and DC supply connections	Class A	Class A	Class A	Class A

EMC interference emission		Standard applications	Navy applications	Railway applications (trackside)	Substation applications
EN 61000-6-4	AC and DC supply connections	Fulfilled	Fulfilled	Fulfilled	Fulfilled
EN 55022	Telecommunication connections	Class A	Class A	Class A	Class A
EN 61000-6-4	Telecommunication connections	Fulfilled	Fulfilled	Fulfilled	Fulfilled

EMC interference immunity		Standard applications	Navy applications	Railway applications (trackside)	Substation applications
Electrostatic discharge					
EN 61000-4-2 IEEE C37.90.3	Contact discharge	± 4 kV	± 6 kV	± 6 kV	± 8 kV
EN 61000-4-2 IEEE C37.90.3	Air discharge	± 8 kV	± 8 kV	± 8 kV	± 15 kV
Electromagnetic field					
EN 61000-4-3	80 MHz ... 3000 MHz	10 V/m	10 V/m	20 V/m	10 V/m
IEEE 1613	80 MHz ... 1000 MHz	—	—	—	35 V/m
Fast transients (burst)					
EN 61000-4-4 IEEE C37.90.1	AC/DC supply connection	± 2 kV	± 2 kV	± 2 kV	± 4 kV
EN 61000-4-4 IEEE C37.90.1	Data line	± 4 kV	± 4 kV	± 4 kV	± 4 kV
Voltage surges - DC supply connection					
EN 61000-4-5	line/ground	± 2 kV	± 2 kV	± 2 kV	± 2 kV
IEEE 1613	line/ground	—	—	—	± 5 kV
EN 61000-4-5	line/line	± 1 kV	± 1 kV	± 1 kV	± 1 kV
Voltage surges - data line					
EN 61000-4-5	line/ground	± 1 kV	± 1 kV	± 2 kV	± 4 kV
Conducted disturbances					
EN 61000-4-6	150 kHz ... 80 MHz	10 V	10 V	10 V	10 V

EMC interference immunity		Standard applications	Navy applications	Railway applications (trackside)	Substation applications
Damped oscillation - AC/DC supply connection					
EN 61000-4-12 IEEE C37.90.1	line/ground	—	—	—	2.5 kV
EN 61000-4-12 IEEE C37.90.1	line/line	—	—	—	1 kV
Damped oscillation - data line					
EN 61000-4-12 IEEE C37.90.1	line/ground	—	—	—	2.5 kV
EN 61000-4-12	line/line	—	—	—	1 kV
Pulse magnetic fields					
EN 61000-4-9		—	—	300 A/m	300 A/m

■ Network range

Ports	Wave length	Fiber	System attenu-ation	Example for F/O line length [a]	Fiber attenuation	BLP/ dispersion
MM	1300 nm	50/125 µm	0-8 dB	0-5 km	1.0 dB/km	800 MHz*km
MM	1300 nm	62.5/125 µm	0-11 dB	0-4 km	1.0 dB/km	500 MHz*km

Table 14: F/O port 100BASE-FX

a. including 3 dB system reserve when compliance with the fiber data is observed

MM = Multimode

10/100/1000 Mbit/s twisted pair port	
Length of a twisted pair segment	max. 100 m (for cat5e cable)

■ Power consumption/power output

Device variant	Maximum power consumption	Power output
TofinoXe-0200T1T1...........	5 W	17 Btu (IT)/h
TofinoXe-0200T1M2........... TofinoXe-0200M2T1...........	6 W	20 Btu (IT)/h
TofinoXe-0200M2M2...........	7 W	24 Btu (IT)/h

■ Scope of delivery

Number	Article
1 ×	Device
1 ×	6 pin, screwable terminal block for redundant supply voltage and signal contact
1 ×	2 pin, screwable terminal block for digital input
1 ×	Installation user manual
1 ×	CD/DVD with manual

■ Accessories

Note: Please note that products recommended as accessories may have characteristics that do not fully correspond to those of the device. This may limit their possible usage in the overall system.

Other accessories	Order number
6-pin, screwable terminal block (50 pcs.)	943 845-013
Wall mounting plate for DIN rail mounting, width 2.36 in. (60 mm)	943 971-003
Rail Power Supply RPS 30	943 662-003
Rail Power Supply RPS 80 EEC	943 662-080
Rail Power Supply RPS 120 EEC (CC)	943 662-121
Tofino Configurator Software	942 016-118

Other accessories	Order number
Tofino Firewall LSM	942 016-110
Tofino Modbus TCP Enforcer LSM	942 016-112
Tofino OPC Classic Enforcer LSM	942 016-117
Tofino NetConnect LSM	942 016-119
Tofino EtherNet/IP Enforcer LSM	942 016-120

■ Underlying technical standards

Name	
CSA C22.2 No. 213	Canadian National Standard(s) for Nonincendive Electrical Equipment for Use in Class I, Division 2 Hazardous Locations
EN 50121-4	Railway applications – EMC – Emission and immunity of the signalling and telecommunications apparatus (Rail Trackside)
EN 55022	Information technology equipment – Radio disturbance characteristics – Limits and methods of measurement
EN 60079-0	Explosive atmospheres – Part 0: Equipment – General requirements
EN 60079-11	Explosive atmospheres – Part 11: Equipment protection by intrinsic safety "i"
EN 60079-15	Explosive atmospheres – Part 15: Equipment protection by type of protection "n"
EN 60950-1	Information technology equipment – Safety – Part 1: General requirements
EN 61000-6-2	Electromagnetic compatibility (EMC) – Part 6-2: Generic standards – Immunity for industrial environments
EN 61000-6-4	Electromagnetic compatibility (EMC) – Part 6-4: Generic standards – Emission standard for industrial environments
EN 61131-2	Programmable controllers – Part 2: Equipment requirements and tests
FCC 47 CFR Part 15	Code of Federal Regulations
IEC 60825-1	Safety of Laser Products
IEC/EN 61850-3	Communication networks and systems in substations – Part 3: General requirements
IEEE 1613	IEEE Standard Environmental and Testing Requirements for Communication Networking Devices in Electric Power Substations
ISA 12.12.01	United States Standard for Safety for Nonincendive Electrical Equipment for Use in Class I and II, Division 2 and Class III, Divisions 1 and 2 Hazardous (Classified) Locations
UL 508	Safety for Industrial Control Equipment

Table 15: List of norms and standards

The device generally fulfills the norms and standards named in their current versions.
The device has an approval based on a specific standard or de facto standard only if the approval indicator appears on the housing.

A   Further Support

For technical support, licensing, manuals, and software downloads, please contact the Tofino supplier in your area or use our support portal: www.tofinosecurity.com/support.

■ Additional Contact Options

In the Americas region:
- ▶ Tel: +1 213-799-0906
- ▶ E-mail: inet-support.us@belden.com

In the EMEA region:

DACH
- ▶ Tel: +49 (0)1805 14-1538
- ▶ E-mail: hac.support@belden.com

Benelux
- ▶ Tel: +31 (0) 77 38 78 770
- ▶ E-mail: support.benelux@belden.com

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- ▶ E-mail: inet-support.fr@belden.com

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Spain & Portugal
- ▶ Tel: +34 91 662 40 63 or +34 91 661 63 95
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Tofino Xenon Security Appliance Tofino SA
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